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In the Claims:

1.(currently amended) A detergent body containing a high proportion of a solid component, wherein the detergent body is produced in an injection molding moulding process, wherein the solid content of the solid component is at least 65 wt% of the detergent body.

2.(original) A body according to claim 1, wherein the body comprises a binder.

3.(currently amended) A body according to claim 2, wherein the binder is present at 5-35 5-50 wt% of the detergent body.

4.(canceled)

5.(original) A body according to claim 3, wherein the binder comprises a thermoplastic material having a melting point of about 35°C.

6.(currently amended) A body according to claim 2 wherein the binder is Polyethylene glycol PEG having a molecular mass of between 1500 to 35000.

7.(canceled)

8.(canceled)

9.(currently amended) A body according to claim 1~~claim 7~~, wherein the solid content comprises at least 50 wt% builders.

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10. (original) A body according to claim 9, wherein the builder is an alkali metal citrate salt.

11.(currently amended) A body according to claim 1, wherein the detergent body formulation comprises a lubricant.

12.(original) A body according to claim 11, wherein the lubricant is present at 0.1 to 10 wt%.

13.(original) A detergent body according to claim 1 wherein the detergent body has a coating.

14.(original) A process for cleaning articles in an automatic washing machine, which process comprises the step of providing a body according to claim 1 to the automatic washing machine.

15.(currently amended) A process for producing a detergent body having a high proportion of a solid component, wherein the process comprises injection molding modelling, wherein the solid content of the solid component is at least 50 wt% of the detergent body.

16.(currently amended) A process, according to claim 15 comprising the following steps:

a) feeding component the constituent materials for producing a composition to a the barrel or hopper of an injection unit of an injection molding modelling machine;

b) causing the component materials to be progressed along the barrel of the injection molding modelling machine towards an injection nozzle;

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c) injecting the component materials into a mold mould at a temperature above the plastification temperature of a the binder;  
d) allowing the composition to chill in the mold mould; and,  
e) opening the mold mould and ejecting a the shaped body therefrom.

17.(currently amended) A process according to claim 16, wherein the shaped body is coated with a coating material.

18.(currently amended) A process according to claim 16, wherein the shaped body is packed with a packaging material.

19.(original) A process according to claim 16, wherein the component materials are blended before addition to the barrel.

20.(currently amended) A process according to claim 16, wherein the binder or at least one lubricant component component(s) is at least partially added to the admixture inside the barrel of the injection unit of the injection molding machine by additional feeding stations.

21.(currently amended) A process according to claim 16, wherein in step (a) the component materials are added to the barrel at a temperature below the plastification temperature of the binder system.

22.(currently amended) A process according to claim 16, wherein in step (a) the component materials are added to the barrel at a temperature above the plastification temperature of the binder system.

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23.(currently amended) A process according to claim 16, wherein in step (c) a the pressure at the nozzle of the injection molding moulding machine while injecting is preferably higher than 50 bar.

24.(original) A process according to claim 16, wherein the process is performed using a machine which comprises a plurality of injection units with each injection unit able to process a different composition.

25.(currently amended) A process for preparing the preparation of multi-phase detergent bodies according to claim 16.